



| Parts List | | | | | | |
|------------|-------|----------|-----------------------------|-----|-----------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 837 | 7693A 2 | CYLINDER BLOCK ASSEMBLY (M | 1 | | |
| 1 | 837 | 7694A 2 | CYLINDER BLOCK ASSEMBLY (M | 1 | | |
| 2 | 16 | 72809 | STUD, BLOCK AND CRANKCAS | 6 | | |
| 3 | 16 | 66357 | STUD, CARBURETOR MOUNTI | 2 | | |
| 4 | 17 | 85500 | DOWEL PIN, CRANKCASE TO C | 2 | | |
| 5 | 10 | 54467 | SCREW, ADJ - THROTTLE CON | 2 | | |
| 6 | 11 | 68219 | NUT, THROTTLE CONTROL AC | 2 | | |
| 7 | 32 | 99130122 | HOSE, BLEED DRAIN (4") | 1 | | |
| 8 | 21 | 42863 | CHECK VALVE, BLEED - CRANK | 1 | | |
| 9 | 10 | 76621 | SCREW, CRANKCASE TO CYLIN | 8 | | |
| 10 | 10 | 73280 | SCREW, CRANKCASE TO CYLIN | 2 | | |
| 11 | 15 | 31412A 1 | SHIM | AR | UPPER HOUSING TO CYLINDEF | 4 |
| 12 | 1164 | 6413A 1 | BEARING HOUSING ASSEMBLY, | 1 | | |
| 13 | 30 | 72961 | BALL BEARING, UPPER BEARI | 1 | | |
| 14 | 31 | 31410 | ROLLER BEARING, UPPER BE | 1 | | |
| 15 | 26 | 66301 | OIL SEAL, UPPER BEARING HO | 1 | | |
| 16 | 25 | 20863 | "O" RING, UPPER BEARING HOL | 1 | | 3 |
| 17 | 10 | 76611 | SCREW, UPPER BEARING HOUS | 4 | | |
| 18 | 14 | 78102 | TAB WASHER | 4 | UPPER BEARING HOUSING SCF | |
| 19 | 27 | 78032 | GASKET, INTAKE COVER | 1 | UNITED STATES 5306001 AND I | 3 |
| 19 | 27 | 43336 | GASKET, INTAKE COVER | 1 | UNITED STATES 5524660 AND I | 3 |
| 20 | | 78033 | COVER, INTAKE | 1 | | |
| 21 | 10 | 26537 | SCREW, INTAKE COVER TO CYL | 3 | | |
| 22 | 1019 | 7465A 1 | COVER ASSEMBLY, CYLINDER B | 1 | | |
| 23 | 22 | 32802 | PLUG, CYLINDER COVER | 1 | (THERMOSTAT ENGINES) | |
| 23 | 22 | 99664 | ELBOW, CYLINDER COVER | 1 | (NON-THERMOSTAT ENGINES) | |
| 24 | 27 | 41382 | GASKET, CYLINDER BLOCK COV | 1 | | 3 |
| 25 | 10 | 76630 | SCREW | 6 | CYLINDER BLOCK COVER TO C | |
| 26 | 27 | 41383 | GASKET, CYLINDER BLOCK TO E | 1 | | 3 |
| 27 | | 85935 | PLATE, BAFFLE - EXHAUST MAN | 1 | | |
| 28 | 27 | 41383 | GASKET, BAFFLE PLATE | 1 | (NON-THERMOSTAT ENGINES) | 3 |
| 29 | | 74919 | COVER, EXHAUST MANIFOLD | 1 | (NON-THERMOSTAT ENGINES) | |
| 28 | 27 | 89014 | GASKET, BAFFLE PLATE | 1 | (THERMOSTAT ENGINES) | 3 |
| 29 | | 89013A 1 | COVER, EXHAUST MANIFOLD | 1 | (THERMOSTAT ENGINES) | |
| 30 | 10 | 28668 | SCREW | 8 | BAFFLE PLATE AND MANIFOLD | |
| 31 | | 75692 | THERMOSTAT | 1 | (THERMOSTAT ENGINES) | |
| 32 | 27 | 88346 | GASKET, THERMOSTAT COVER | 1 | (THERMOSTAT ENGINES) | 3 |
| 33 | 27 | 62386 | GASKET, THERMOSTAT | 1 | (THERMOSTAT ENGINES) | 3 |
| 34 | | 85920 | COVER, THERMOSTAT | 1 | (THERMOSTAT ENGINES) | |
| 35 | 24 | 88464 | SPRING, RETAINER - THERMOS | 1 | (THERMOSTAT ENGINES) | |
| 36 | 22 | 28111 | CONNECTOR, THERMOSTAT CO | 1 | (THERMOSTAT ENGINES) | |